

Quick Flash Primer

23 September 2015 DATA SHEET V2

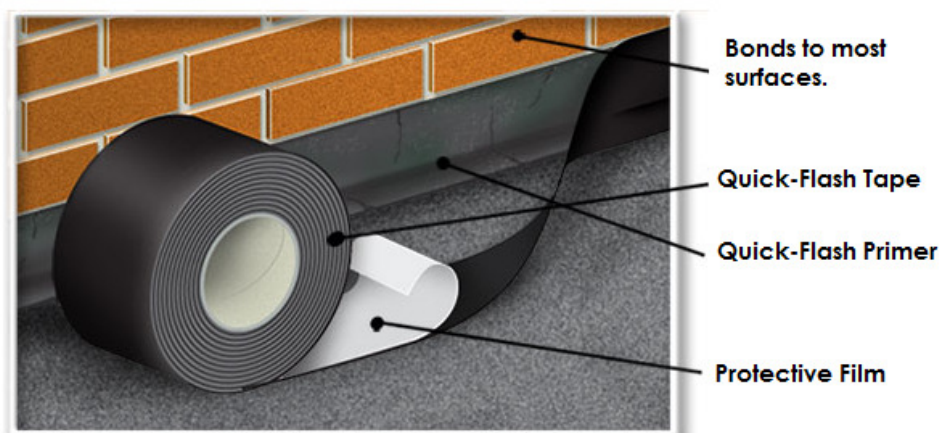
Description:

Fill One Quick-Flash Primer is a general-purpose product giving high initial bond strength and good heat-resistance, used for bonding a wide variety of materials and find application in the flooring, woodworking, automotive and footwear / leather industries.

General Uses:

Surfaces to be bonded must be clean and dry, free from dust, oil, grease and any other contaminants. The adhesive is applied to both surfaces to be bonded and allowed to dry for

approximately 10-20 minutes. Very absorbent materials may require two coats. The two surfaces are then brought together and firm pressure is applied to ensure a good bond. Maximum working time after application of the adhesive i.e. open time is approximately 45-60 minutes for a cold stick application. If the open time is exceeded, bonding can still be affected by the use of heat reactivation. However, drying time and open time is dependent on ambient temperature, type of material and amount of adhesive applied and therefore needs to be assessed for each individual application..



TECHNICAL DATA	
BASE	polychloroprene rubber (neoprene)
COLOUR	Translucent, yellowish
VISCOSITY (25°C)	400cP
S.G. (25°C)	0.81
SOLIDS CONTENT	17%
OPEN TIME	approx. 1 to 1½ hrs
FLASH POINT	-20°C therefore highly flamm
SHELF LIFE	Approx. 12 months in sealed containers
CLEANER/DILUENT	(neoprene solvent)